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FIG. 1

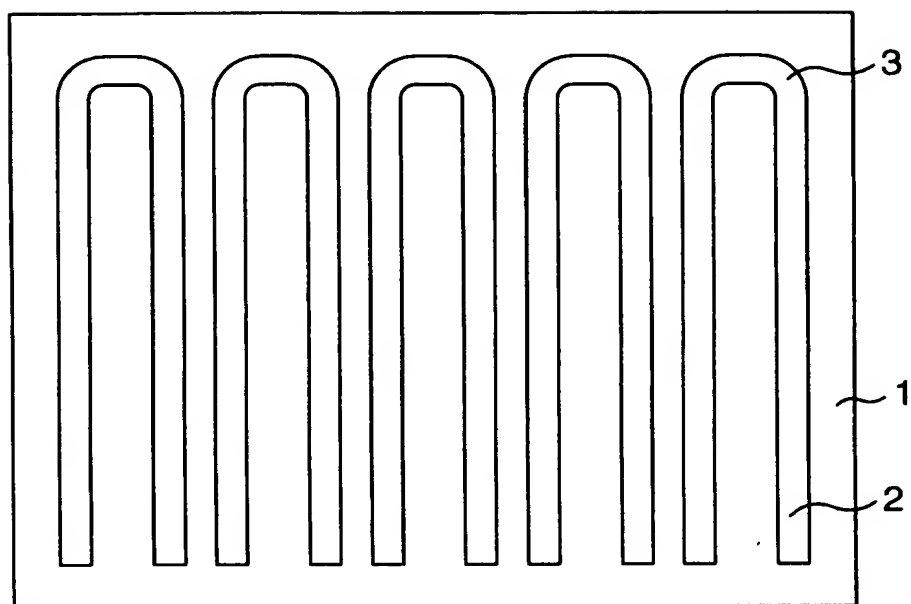


FIG. 2

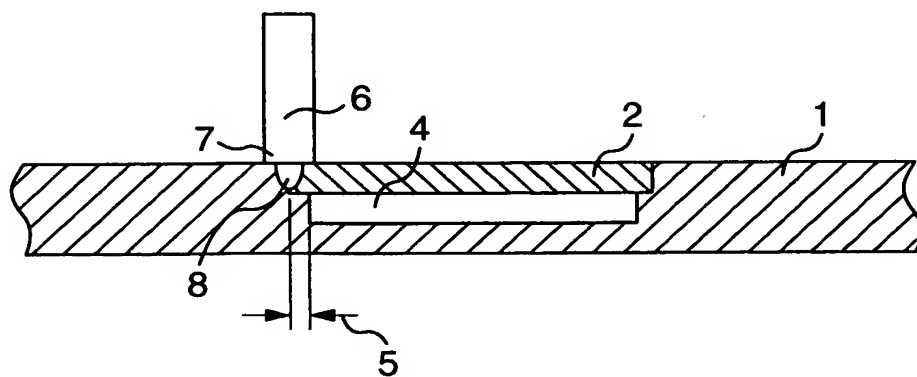


FIG. 3

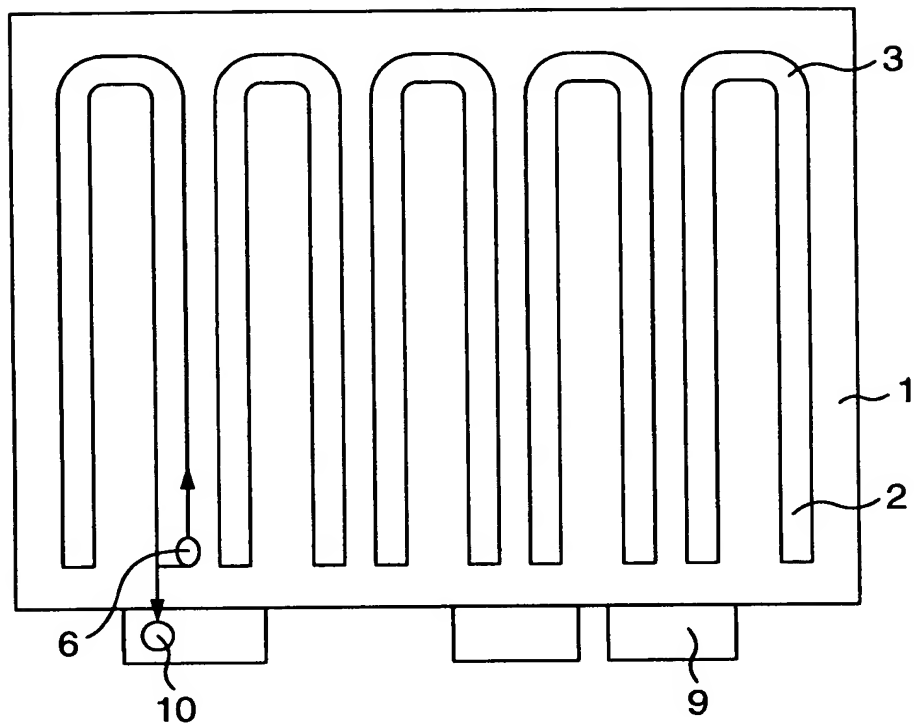
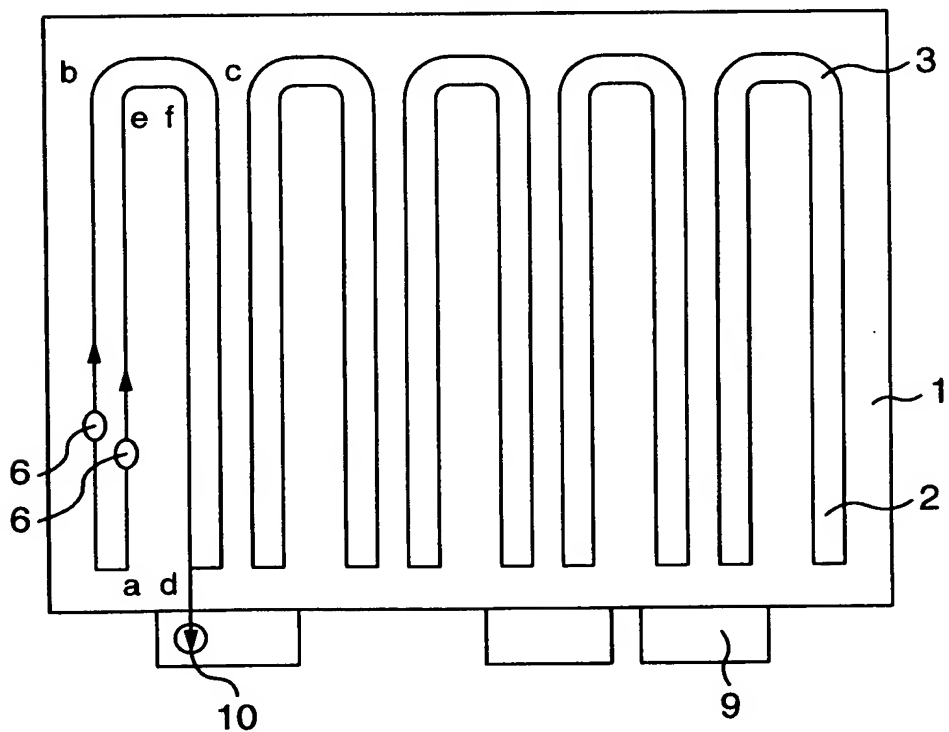


FIG. 5



10024598.123101  
TOT22T" 8654200T

FIG. 4

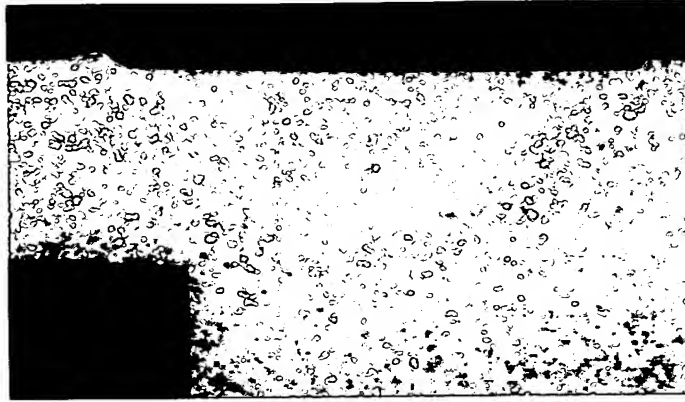


FIG. 6

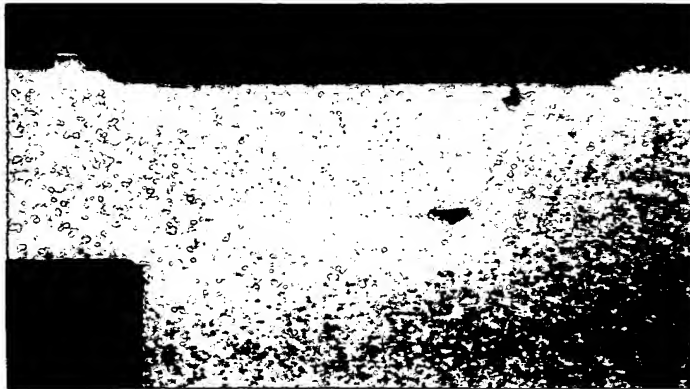


FIG. 7



↑  
↓  
DEPTH OF  
JOINING

2mm



# 100% 100%



# 100% 100%



FIG. 10

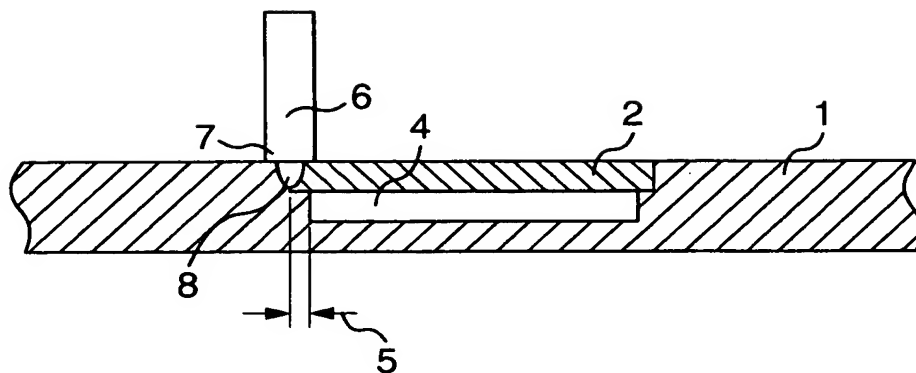


FIG. 11

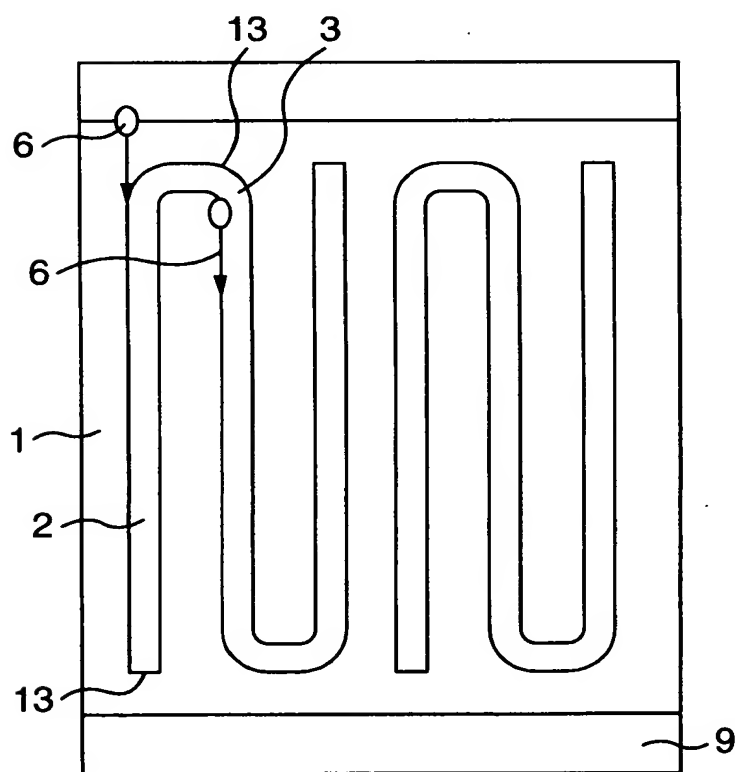


FIG. 12

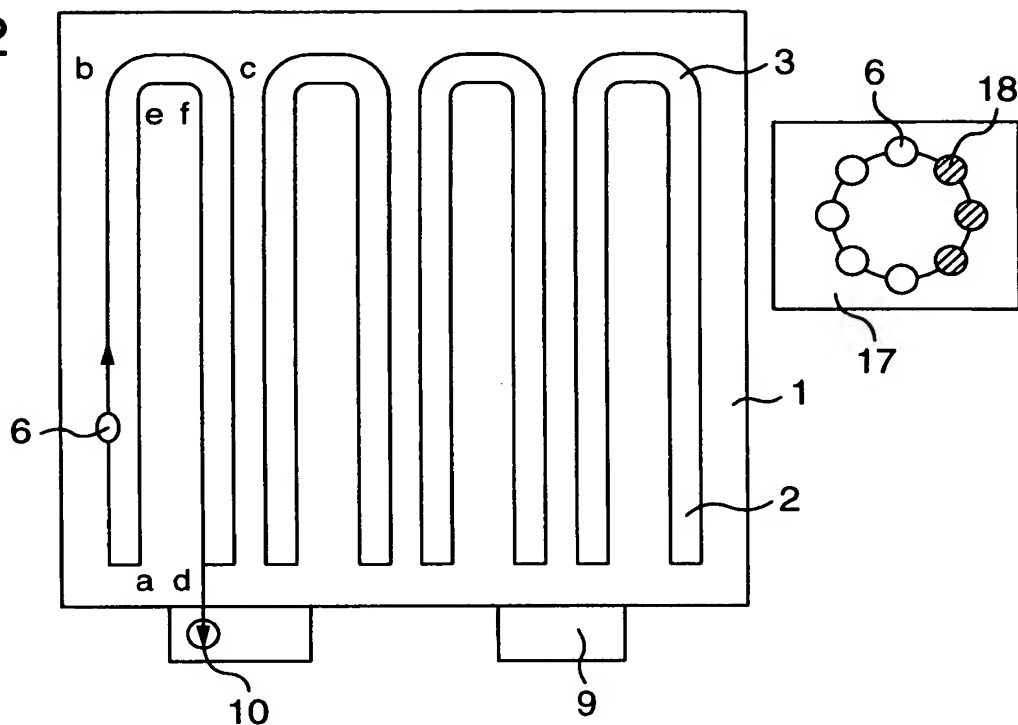


FIG. 13

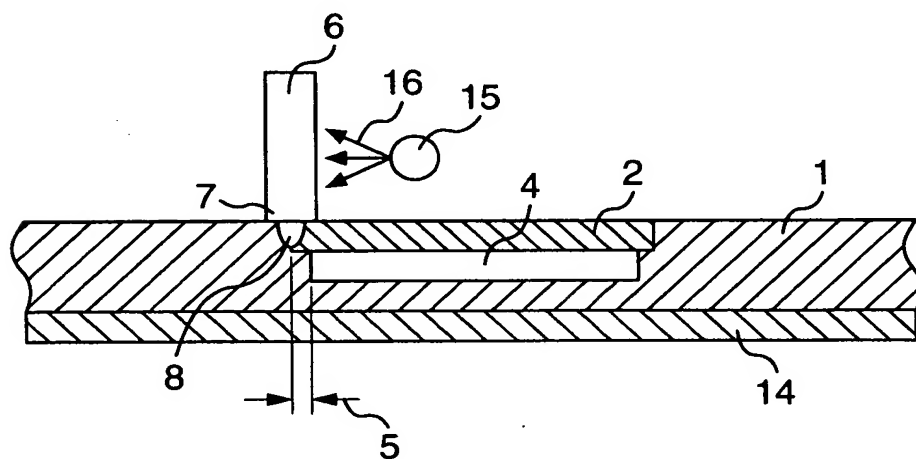


FIG. 14

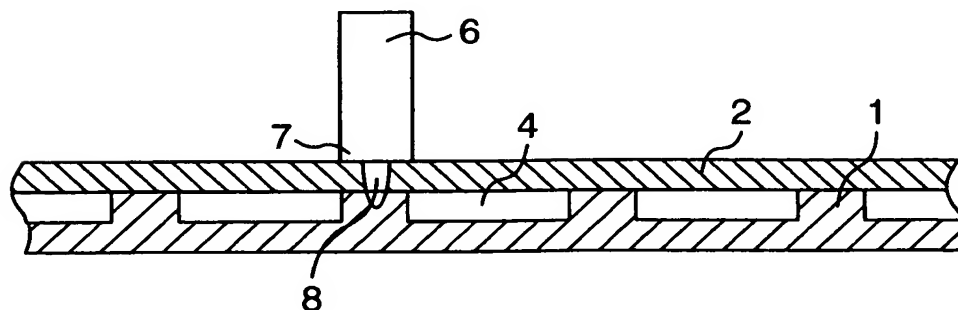


FIG. 15

